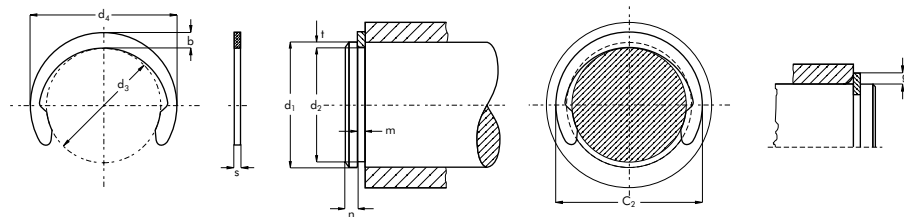
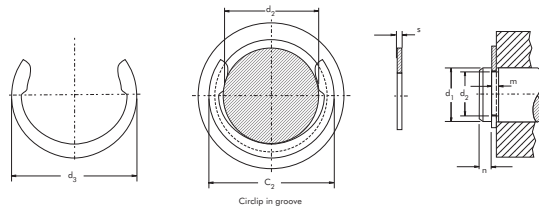


d ₁	M1800 H									Groove				D A T A					
		s	Tolerance	d ₃	Tolerance	b	d ₄	C ₂	Weight (kg/1000)	d ₂	Tolerance	m min.	t	n	FN (kN)	FR (kN)	g	FRg (kN)	n _{det.} x1000 (rpm)
3	H3	0.40	-0.05	2.18	±0.06	0.90	3.98	4.1	0.02	2.3	-0.07	0.44	0.35	1.0	0.24	0.50	0.40	0.40	95
4	H4	0.40		3.00	±0.08	1.00	5.00	5.2	0.04	3.2		0.44	0.40	1.2	0.37	0.50	0.40	0.40	90
5	H5	0.60		3.80		1.20	6.20	6.4	0.08	4.0		0.64	0.50	1.5	0.58	1.10	0.60	0.70	88
6	H6	0.70		4.80		1.30	7.40	7.6	0.11	5.0		0.74	0.50	1.5	0.72	1.65	0.70	1.10	80
6.5	H6.5	0.70		5.60		1.30	8.20	8.4	0.12	5.8		0.74	0.35	1.0	0.55	1.70	0.70	1.05	76
7	H7	0.80	-0.06	5.80	±0.09	1.40	8.60	8.8	0.13	6.0	-0.09	0.85	0.50	1.5	0.85	2.20	0.80	1.30	69
8	H8	0.80		6.80		1.60	10.00	10.2	0.17	7.0		0.85	0.50	1.5	0.98	2.20	0.80	1.30	67
9	H9	1.00		7.80		1.70	11.20	11.4	0.22	8.0		1.10	0.50	1.5	1.10	3.50	1.00	2.00	58
10	H10	1.00		8.75		1.70	12.15	12.4	0.26	9.0		1.10	0.50	1.5	1.24	3.70	1.00	2.00	50
11	H11	1.00		9.65		1.80	13.20	13.6	0.29	10.0		1.10	0.50	1.5	1.35	4.00	1.00	2.00	40
12	H12	1.00	-0.06	10.55	±0.18	1.90	14.35	14.7	0.32	10.9	-0.11	1.10	0.55	1.7	1.65	4.20	1.00	2.00	35
13	H13	1.00		11.40		2.00	15.40	15.8	0.36	11.8		1.10	0.60	1.8	1.90	4.50	1.00	2.00	30
14	H14	1.00		12.30		2.00	16.30	16.7	0.40	12.7		1.10	0.65	2.0	2.20	5.00	1.00	2.00	27
15	H15	1.00		13.20		2.10	17.40	17.8	0.46	13.6		1.10	0.70	2.1	2.60	5.50	1.00	2.00	25
16	H16	1.00		14.10		2.20	18.50	18.9	0.54	14.5		1.10	0.75	2.3	3.00	5.80	1.00	2.00	24
17	H17	1.00	-0.06	14.90	±0.21	2.25	19.40	19.9	0.64	15.4	-0.21	1.10	0.80	2.4	3.40	6.00	1.00	2.00	23
18	H18	1.20		15.80		2.30	20.40	20.9	0.72	16.3		1.30	0.85	2.6	3.70	8.50	1.20	2.80	21
19	H19	1.20		16.70		2.40	21.50	22.0	0.80	17.2		1.30	0.90	2.7	4.30	9.00	1.20	2.80	21
20	H20	1.20		17.55		2.55	22.65	23.2	0.87	18.1		1.30	0.95	2.9	4.70	9.40	1.20	3.00	20
22	H22	1.20		19.40		2.80	25.00	25.5	1.10	19.9		1.30	1.05	3.2	5.70	1.00	1.20	3.00	17
23	H23	1.20	-0.06	20.20	±0.21	2.90	26.00	26.6	1.15	20.8	-0.21	1.30	1.10	3.3	6.20	10.50	1.20	3.20	15
24	H24	1.20		21.10		3.00	27.10	27.7	1.52	21.7		1.30	1.15	3.5	6.80	11.00	1.20	3.20	15
25	H25	1.20		22.00		3.15	28.30	28.9	1.74	22.6		1.30	1.20	3.6	7.50	11.50	1.20	3.20	15
26	H26	1.20		22.90		3.25	29.40	30.0	1.88	23.5		1.30	1.25	3.8	8.00	12.00	1.20	3.20	15
28	H28	1.50		24.60		3.50	31.60	32.2	2.32	25.2		1.60	1.40	4.2	9.70	16.50	1.50	5.50	13
30	H30	1.50	-0.06	26.30	±0.25	3.70	33.70	34.4	2.43	27.0	-0.25	1.60	1.50	4.5	11.00	17.00	1.50	5.60	13
32	H32	1.50		28.10		4.00	36.10	36.8	3.02	28.8		1.60	1.60	4.6	12.50	18.00	1.50	5.80	13
35	H35	1.50		30.80		4.30	39.40	40.1	3.30	31.5		1.60	1.75	5.3	15.00	20.00	1.50	5.80	11
36	H36	1.75		31.70		4.40	40.50	41.2	4.40	32.4		1.85	1.80	5.4	16.00	25.00	1.75	8.30	10
38	H38	1.75		33.40		4.60	42.60	43.4	4.62	34.2		1.85	1.90	5.7	17.50	26.00	1.75	8.50	10
40	H40	1.75	-0.07	35.20	±0.39	4.90	45.00	45.8	5.05	36.0	-0.25	1.85	2.00	6.0	20.00	27.50	1.75	8.80	9
42	H42	1.75		37.00		5.10	47.20	48.0	5.46	37.8		1.85	2.10	6.3	21.50	28.00	1.75	8.90	9
45	H45	1.75		39.60		5.50	50.60	51.5	5.98	40.5		1.85	2.25	6.8	25.00	30.00	1.75	9.00	8
48	H48	1.75		42.30		5.90	54.10	55.0	7.82	43.2		1.85	2.40	7.2	28.00	32.00	1.75	9.00	8
50	H50	2.00		44.00		6.20	56.40	57.4	8.85	45.0		2.15	2.50	7.5	31.00	39.50	2.00	12.00	7
52	H52	2.00	-0.07	46.00	±0.39	6.30	58.60	59.6	9.33	47.0	-0.25	2.15	2.50	7.5	32.00	41.00	2.00	12.00	7
55	H55	2.00		48.50		6.50	61.50	63.0	10.40	50.0		2.15	2.50	7.5	34.00	43.00	2.00	12.00	7


 M1800/H

d ₁	N1800 NH							Groove				D A T A			
		Tolerance	d ₃	s	Tolerance	C ₂	Weight (lbs/1000)	d ₂	Tolerance	m	Tolerance	T _c	T _g	Applicators	Dispensors
0.125	NH012	+.003 - .000	0.165	0.015	±0.002	0.18	0.030	0.106	±0.015	0.018	+.002 - .000	123	34	AM50	SF50
0.156	NH015		0.205	0.015		0.22	0.052	0.135		0.018		153	46	AM8	SF51
0.188	NH018		0.244	0.015		0.25	0.062	0.165		0.018		185	61	AM10	SF52
0.219	NH021		0.275	0.025		0.29	0.120	0.193		0.029		359	80	AM53	SF53
0.236	NH023		0.295	0.025		0.31	0.150	0.208		0.029		387	93	AM54	SF54
0.250	NH025	+.004 - .000	0.311	0.025		0.33	0.157	0.220	±0.002	0.029	+.003 - .000	410	106	AM12	SF55
0.281	NH028		0.346	0.025		0.36	0.190	0.247		0.029		461	135	AM56	SF56
0.312	NH031		0.376	0.025		0.39	0.226	0.276		0.029		511	159	AM13	SF57
0.375	NH037		0.448	0.025		0.47	0.300	0.335		0.029		615	212	AM58	SF58
0.406	NH040		0.486	0.025		0.50	0.352	0.364		0.029		665	241	AM59	SF59
0.438	NH043	+.006 - .000	0.517	0.025		0.53	0.359	0.393	±0.003	0.029		718	279	AM16	SF60
0.500	NH050		0.581	0.035		0.60	0.671	0.450		0.039		1150	353	AM61	SF61
0.562	NH056		0.653	0.035		0.67	0.710	0.507		0.039		1290	437	AM18	SF62
0.625	NH062		0.715	0.035		0.74	0.937	0.563		0.039		1430	548	AM38	SF63
0.688	NH068		0.784	0.042		0.80	1.300	0.619		0.046		1890	671	AM64	SF64
0.750	NH075	+.006 - .000	0.845	0.042		0.87	1.500	0.676	±0.003	0.046		2070	785	AM40	SF65
0.812	NH081		0.915	0.042		0.94	1.700	0.732		0.046		2240	918	AM66	SF66
0.875	NH087		0.991	0.042		1.01	2.000	0.789		0.046		2410	1060	AM67	SF67
0.938	NH093		1.058	0.042		1.08	2.300	0.843		0.046		2580	1260	AM68	SF68
1.000	NH100		1.130	0.042		1.15	2.700	0.900		0.046		2750	1410	AM69	SF69
1.125	NH112	+.008 - .000	1.267	0.050		1.30	4.000	1.013	±0.004	0.056	+.004 - .000	3690	1780		
1.188	NH118		1.321	0.050		1.35	5.950	1.047		0.056		3890	2370		
1.250	NH125		1.415	0.050		1.44	5.100	1.126		0.056		4100	2190		
1.375	NH137		1.555	0.050		1.58	6.100	1.237		0.056		4510	2680		
1.500	NH150	+.010 - .000	1.691	0.050	±0.003	1.72	7.600	1.350	±0.005	0.056		4920	3180		
1.750	NH175		1.975	0.062		2.01	12.900	1.576		0.068		7110	4300		
2.000	NH200		2.257	0.062		2.30	16.200	1.800		0.068		8130	5650		



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